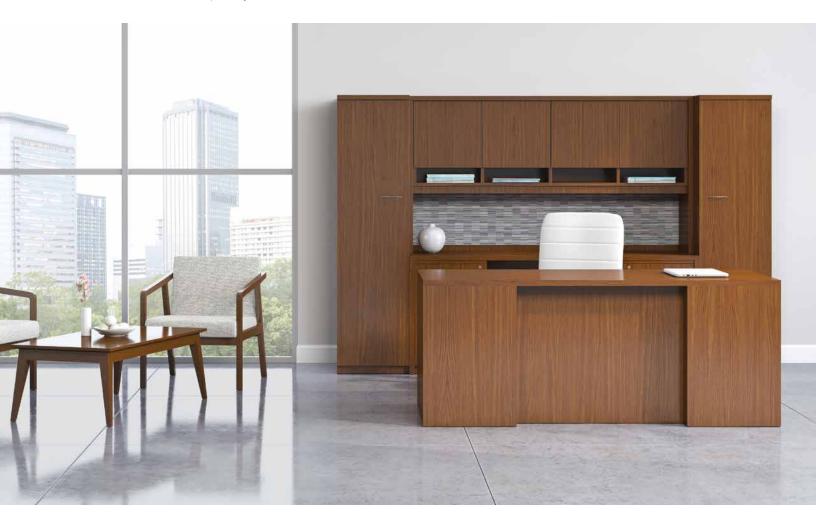
Madera

Finely crafted casegoods to create diverse looks, from luxe transitional to refined contemporary.







SOPHISTICATED STATURE.

Madera offers the prestige of finely crafted Walnut, Cherry, Maple, and Oak veneers, while an ultra-violet topcoat on exposed surfaces adds extreme durability.

Modular components and an abundance of options for finishes, edges, and pulls create diverse looks, from luxe transitional to refined contemporary. Multiple desk front and top options help to articulate a look while generous storage options easily outfit private offices to open areas.

The premium veneer option on Madera offers a grade of veneer exceeding the general commercial market standards and meets/exceeds the specifications required for government entities, such as the U.S. Army Corps of Engineers.

Madera is responsible too. It considers the environment by using renewable and recyclable materials, allowing it to achieve indoor air quality and BIFMA level® certifications, and complies with the mechanical standards that focus on safety and durability to meet BIFMA Compliant® certification.





Integrate a mix of materials from modular components such as peninsula desks and metal legs to achieve a lighter scale or articulate a sense of space in smaller environments. Or add a stepped front desk to an L configuration to extend the work space and create more comfortable leg room for one-on-one meetings.

Madera also integrates harmoniously with Aura Reception configurations. Carry the design into board rooms with all the same options available in Aura Conference.









Top options to help compose or define a look. Emphasize clean space with an overhang or underscore solidity with a flush top. Also available with a bow top.



pose or define Bridges, returns, and credenzas available space with an with full or half modesty panels.



Add design and function to your workspace with a tackboard, in your choice of upholsteries to work with surface mount and wall mount hutches.



Add storage to your surface mount hutches with optional paper slots; factory installed for your convenience.



Pedestals available in two versions. The full pedestal offers box/box/file or file/file configurations, while the 3/4 ped option, with a box/file, floats above the floor.



Tops feature vertical profiles except with the Radius (A) and Bevel (B) edge profiles, which provide a matching reverse shape on the adjoining unit.



Complete your private office or outfit a nearby meeting space with Madera Tables. Offered in veneer and laminate tops and bases, as well as metal base options.



A Premium Veneer option is available and meets/exceeds the technical specifications required by the U.S. Army Corps of Engineers, among others.

Statement of Line:

Standard Components



Double Ped Desks with or without Bow Tops and Overhangs



Single Ped Desks with or without Bow Tops



3/4 Double and Single Ped Desks with or without Bow Tops





Bridges



Mobile Pedestals



Surface Mount and Wall Mount Hutches



Corner Units







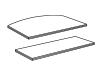
Computer and Work Tables

Transaction Risers

Filing

Center Drawer

Modular Components

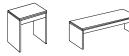


Bookcases





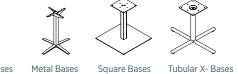
Tables + Bases



Occasional Tables



Cylinder Bases













6" Rectangular Bases with Trough



6" Rectangular Accent Bases with Trough



10" Rectangular Bases with Trough



10" Rectangular Accent Bases with Trough





6" + 10" Combo Rectangular
Bases with Trough

6" + 10" Combo Rectangular
Accent Bases with Trough

Keyboard, Tackboard, Tasklights, and Other Accessories















Surface Materials:

Veneer and Laminate Options

Madera models come standard with a Veneer chassis and a Veneer or HPL worksurface. Our Veneer options feature our UV topcoat finish, UVAdvantage. The result is a low-emitting finish that provides exceptional depth, clarity, durability, and chemical resistance throughout the life of the product.

 $A premium \ Veneer \ option \ is \ also \ available, \ which \ exceeds \ the \ general \ commercial \ market \ standards \ as \ determined \ by \ the \ Architectural \ Woodworking$ Institute's (AWI) quality certification standards.



^{*} Veneer is Low Sheen

Pull Options:



Edge Profiles:



Colors represented are high-resolution reproductions and may vary slightly from the actual product. To

^{**} Not Available in Premium Veneer

Effortless Integration.

Madera's classic and simple design fluidly complements other furniture, like Clutch and Isla Seating, to create a cohesive environment.







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